



KEYSTONE CLEANROOM
PRODUCTS

AUTOClave BAGS

Designed for Steam Sterilization

Ensure Maximum Compliance and Simplify your Operation

Keystone Cleanroom Products' range of Autoclave bags work to form a superior microbial barrier and are tear and puncture resistant. The bags create a secondary level of protection during aseptic presentation of equipment, and eliminate the need to cut material and the use of autoclave tape.





Self-Sealing 1421B
Tyvek® Bag with Clear
Film Side and Steam
Indicator



1421B PureClean™
Tyvek® Heat Seal
Autoclave Bag



Self Sealing 1421B
PureClean™ Tyvek®
Autoclave Bag



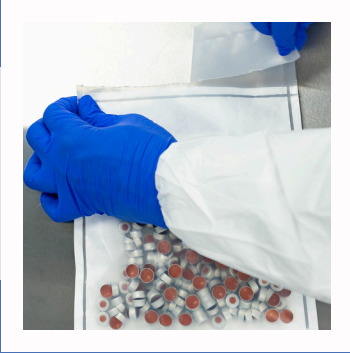
**1421B PureClean™
Tyvek® Drawstring
Autoclave Bag**



**Continuous Form 1421B
PureClean™ Tyvek®
Autoclavable Tubing**



**1421B PureClean™
Tyvek® Filling Needle
Bag**



Easy-Tear Tyvek®
Stopper Bags



Self-Sealing 1073B
Tyvek® Chevron Peel
Pouches



Heat Seal 1073B Tyvek®
Chevron Peel Pouches



Continuous Form
1073B Tyvek® Breather
Bag Tubing



1073B Tyvek® Stopper
Bags



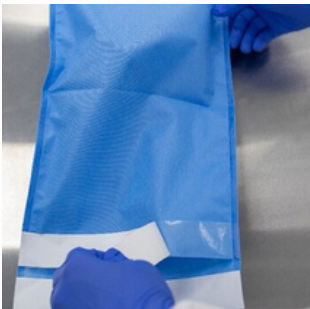
1073B Tyvek® Stopper
Bag Tubing



All 1073B Tyvek® Heat
Seal Autoclave Bags



Self Sealing, All 1073B
Tyvek® Autoclave
Bags



Self-Sealing Heavy
Duty SMS Autoclave
Bags



**BHD Filling Needle
Bags**



**Self-Seal BHD
Autoclave Bags**



**BHD Autoclave Bags
with Drawstring
Closure**



**Self-Sealing Medical
Grade Sterilization
Pouches**



**1422A Tyvek® Heat
Seal Autoclave Bag**



**Self-Seal 1422A Tyvek®
Autoclave Bag**



**1422A Tyvek®
Drawstring Autoclave
Bag**



**Continuous Form
1422A Tyvek®
Autoclavable Tubing**



**1422A Tyvek® Filling
Needle Bag**



Custom solutions for your needs

Keystone Cleanroom Products offers tailored autoclave bag solutions designed to meet the specific needs of your operation. Choose from a variety of materials, including Tyvek® (1422A, 1421B, and 1073B), economical SMS, BHD, or medical-grade paper. We also provide multiple closure options—drawstring, heat seal, and self-seal—along with a wide range of sizes to ensure a perfect fit every time.



Self-Seal Closure

The innovative self-seal closure removes the need for the use of autoclave tape, eliminates the twisted “gooseneck” closure with drawstring bags that can be difficult to fully dry, and also eliminates the need for the validation and use of a heat sealer - truly making it the most convenient and time saving closure option.

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Heat-Seal Closures

Similar to the self-seal closure, the heat-seal closure option eliminates the need for autoclave tape and the twisted “gooseneck” closure method that the drawstring closure requires.



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Drawstring Closure

As the long-standing choice for over 20 years, the drawstring closure bag eliminates the need for autoclave tape or the validation and use of a heat sealer.



Temperature Requirements for Steam Sterilization By Material

When choosing the right material for your operation, it is important to understand the temperature limits that each material can withstand. See the chart below to learn more.

Material Type	Temperature Limitations
1421B/1422A Tyvek®	Steam sterilization cycles not to exceed 250°F to 260°F [121°C to 127°C] at 30 psi, for 30 minutes.
1073B Tyvek®	Steam sterilization cycles not to exceed 250°F to 260°F [121°C to 127°C] at 30 psi, for 30 minutes.
SMS	Steam sterilization cycles not to exceed 275°F (135°C)
BHD	Steam sterilization cycles not to exceed 275°F (135°C)
Medical Grade Paper	Steam sterilization cycles not to exceed 275°F (135°C)



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